PATENT

Attorney Docket No. 20088.24752

Mail Stop PATENT APPLICATION Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450



NEW APPLICATION TRANSMITTAL

Transmitted herewith for filing is the patent application of Inventor(s):

Richard Dye

WARNING: Patent must be applied for in the name(s) of all of the actual inventor(s). 37 CFR 1.41(a) and 1.53(b).

For (title): METHOD AND APPARATUS FOR MANUFACTURING A CYLINDRICAL CONTAINER

1. Type of Application

This new application is for a(n) (check one applicable item below):

Design

Plant

WARNING: Do not use this transmittal for a completion in the U.S. of an International Application under 35 U.S.C. 371(c)(4) unless the International Application is being filed as a divisional, continuation or continuation-in-part application.

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	APPLICATION TRANSMITTAL WHERE BENEFIT OF A PRIOR U.S. APPLICATION IED.			
	Divisional			
	Continuation			
	Continuation-in-part (CIP)			
	•••••••••••			
	CERTIFICATION UNDER 37 CFR 1.10			
enclose "Expres Mail St	I hereby certify that this New Application Transmittal and the documents referred to as detected therein are being deposited with the United States Postal Service in an envelope as ses Mail Post Office to Addressee" Mailing Label Number EL 975 277 503 US, addressed to: op PATENT APPLICATION, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 1450 on the following date:			
<u>Mo</u>	D. M. Kempthorn			
NOTE: Each paper or fee referred to as enclosed herein has the number of the "Express Mail" mailing label placed thereon prior to mailing. 37 CFR 1.10(b).				
2.	Benefit of Prior U.S. Application(s) (35 USC 120)			
in-part of the U.S	If the new application being transmitted is a divisional, continuation or a continuation of a parent case, or where the parent case is an International Application which designated ., then check the following item and complete and attach ADDED PAGES FOR NEW CATION TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION(S) IED.			
	The new application being transmitted claims the benefit of prior U.S. Provisional application No. , filed .			

3. Papers Enclosed Which Are Required For Filing Date Under 37 CFR 1.53(b) (Regular) or 37 CFR 1.153 (Design) Application					
7 Pages of specification					
2 Pages of claims					
1 Pages of Abstract					
4 Sheets of drawings					
formal					
WARNING: DO NOT submit original drawings. A high quality copy of the drawings should be supplied when filing a patent application. The drawings that are submitted to the Office must be on strong, white, smooth, and non-shiny paper and meet the standards according to 1.84. If corrections to the drawings are necessary, they should be made to the original drawing and a high-quality copy of the corrected original drawing then submitted to the Office. Only one copy is required or desired. Comments on proposed new 37 CFR 1.84, Notice of March 9, 1988 (1990 O.G. 57-62). NOTE: "Identifying indicia such as the serial number, group and unit, title of the invention, attorney's docket number, inventor's name, number of sheets, etc., not to exceed 2 3/4 inches (7.0 cm.) in width may be placed in a centered location between the side edges within three fourths inch (19.1 mm.) of the top edge. Either this marking technique on the front of the drawing or the placement, although not preferred, of this information and the title of the invention on the back of the drawings is acceptable." Proposed 37 CFR 1.84(1). Notice of March 9, 1988 (1090 O.G. 57-					
62).					
4. Additional papers enclosed					
Preliminary Amendment					
Information Disclosure Statement					
Form PTO-1449					
Citations					

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		Declaration of Biological Deposit
		Submission of "Sequence Listing", computer readable copy and/or amendment pertaining thereto for biotechnology invention containing nucleotide and/or amino acid sequence.
		Authorization of Attorney(s) to Accept and Follow instructions from Representative
		Special Comments
		Other
5.	Declar	ration or oath
	\boxtimes	Enclosed
		Executed by (check all applicable boxes)
	\boxtimes	inventor
		legal representative of inventor(s). 37 CFR 1.42 or 1.43
		joint inventor or person showing a proprietary interest on behalf of inventor who refused to sign or cannot be reached.
		this is the petition required by 37 CFR 1.47 and the statement required by 37 CFR 1.47 is also attached. See item 13 below for fee.
where subject contin	a declar t matter uation of ICATIO	Where the filing is a completion in the U.S. of an International Application but ration is not available or where the completion of the U.S. application contains in addition to the International Application the application may be treated as a or continuation-in-part, as the case may be, utilizing ADDED PAGE FOR NEW ON TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION
		Application is made by a person authorized under 37 CFR 1.41 on behalf of all the above named inventor(s). The declaration or oath, along with the surcharge required by 37 CFR 1.16(e) can be filed subsequently.

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NOTE: It is it and 1.53(b).	mportant that all the correct inventor(s) are named for filing under 37 CFR 1.41
	Showing that the filing is authorized. (Not required unless called into question. 37 CFR 1.41(d).
6. Inven	torship Statement
	If the named inventors are each not the inventors of all the claims an explanation, ownership of the various claims at the time the last claimed invention was made, mitted.
The inventors	hip for all the claims in this application are:
\boxtimes	The same
	or
	Are not the same. An explanation, including the ownership of the various claims at the time the last claimed invention was made,
	is submitted.
	will be submitted.
7. Langu	ıage
than English. processing fee	A verified English translation of the non-English language application and the of \$30.00 required by 3 CFR 1.17(k) is required to be filed with the application or me as may be set by the Office. 37 CFR 1.52(d).
	n-English oath or declaration in the form provided or approved by the PTO need ted. 37 CFR 1.69(b).
\boxtimes	English
	non-English
	the attached translation is a verified translation. 37 CFR 1.52(d).

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8.	Assignment									
	An assignment of the invention to SPARTANBURG STEEL PRODUCTS, INC.									
		is attached.								
	\boxtimes	will follow.								
NOTE: "If an assignment is submitted with a new application, send two separate letters-one for the application and one for the assignment." Notice of May 4, 1990 (1114 O.G. 77-78).										
9.	Certified Copy									
	Certified copy(ies) of application(s) from which priority is claimed									
	<u>Applica</u>	cation No. Filing Date Country	Ý							
		is (are) attached. A separate "ASSIGNMENT COVER LETTER ACCOMPANYING NEW PATENT APPLICATION" is also attack	hed.							
		will follow.								
NOTE	: The fo	foreign application forming the basis for the claim for priority must b	e referred to in							

NOTE: This item is for any foreign priority for which the application being filed directly relates. If any parent U.S. application or International Application from which this application claims benefit under 35 U.S.C. 120 is itself entitled to priority from a prior foreign application then complete item 18 on the ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION(S) CLAIMED.

the oath or declaration. 37 CFR 1.55(a) and 1.63.

10. Fee Calculation (37 CFR 1.16)

A. Regular application

CLAIMS AS FILED

CLAIMS AS FILED							
			Claims	Allowed	Excess		
Basic Filing F Total Claims		1 V	13	- 20 =	0	© \$19.00	\$770.00
Total Claims	3/ CFK	1.X	13	- 20 =	U	@ \$18.00	\$0.0
Independent C (37 CFR 1.16			3	- 3 =	0	@ \$86.00	\$0.0
Multiple depe	ndent cl	aim(s), if	0	- 0 =	0	@ \$290.00	\$0.0
any (37 CFR TOTAL FILIT							\$770.00
		Amendment	canceli	ng extra cla	ims enclos	ed.	
		Amendment	deleting	g multiple-d	lependenci	es enclosed.	
	Fee for extra claims is not being paid at this time.						
NOTE: If the fees for extra claims are not paid on filing they must be paid or the claims canceled by amendment, prior to the expiration of the time period set for response by the Patent and Trademark Office in any notice of fee deficiency. 37 CFR 1.16(d). B. Design application (\$310.0037 CFR 1.16(f)) Filing Fee Calculation (\$480.0037 CFR 1.16(g)) Filing Fee Calculation \$							
11. Small	Entity	Statement(s)	•				
	Applic	ant claims sn	nall entit	ty status un	der 37 CFI	R 1.9 and 1.27.	

Filing Fee Calculation (50% of A, B or C above)

NOTE: Any excess of the full fee paid will be refunded if a verified statement and a refund request are filed within 2 months of the date of timely payment of a full fee. 37 CFR 1.28(a).

12.	Requ	equest for International-Type Search (37 CFR 1.104(d) (complete, if applicable)					
		Please prepare an international-type search report for this application at the time when national examination on the merits takes place.					
13.	Fee F	aymen	t Being Made At This Time				
				ng fee is to paid at this time. (This and the surchar, .16(e) can be paid subsequently).	ge required by 37		
		\boxtimes	Enclos	ed			
			\boxtimes	basic filing fee	\$770.00		
				recording assignment (37 CFR 1.21(h)) \$40			
			inven	petition fee for filing by other than all the tors or person on behalf of the inventor where tor refused to sign or cannot be reached. (37 1.47 and 1.17(h)) \$130			
				for processing an application with a fication in a non-English language. (37 CFR d) and 1.17(k)			
			CFR	processing and retention fee (\$120.00; 37 1.53(d) and 1.21(l))			
			(\$30.0	fee for international-type search report 00; 37 CFR 1.21(e)).			

NOTE: 37 CFR 1.21(l) establishes a fee for processing and retaining any application which is abandoned for failing to complete the application pursuant to 37 CFR 1.53(d) and this, as well as the changes to 37 CFR 1.53 and 1.78, indicate that in order to obtain the benefit of a prior U.S. application, either the basic filing fee must be paid or the processing and retention fee of 1.21(l) must be paid within 1 year from notification under 53(d).

TOTAL FEES ENCLOSED

\$770.00

\boxtimes	Check in the amount of	\$770.00
	Charge Account No. 501210 in the amount of	\$

NOTE: Fees should be itemized in such a manner that it is clear for which purpose the fees are paid. 37 CFR 1.22(b).

15. Authorization to Charge Additional Fees

WARNING: If no fees are to be paid on filing the following items should not be completed.

WARNING: Accurately count claims, especially multiple dependent claims, to avoid unexpected high charges, if extra claim charges are authorized.

- The Commissioner is hereby authorized to charge the following additional fees by this paper and during the entire pendency of this application to Account No. 501210.
- 37 CFR 1.16(a), (f) or (g) (filing fees)
- 37 CFR 1.16(b), □ and (d) (presentation of extra claims)

NOTE: Because additional fees for excess or multiple dependent claims not paid on filing or on later presentation must only be paid or these claims canceled by amendment prior to the expiration of the time period set for response by the PTO in any notice of fee deficiency (37 CFR 1.16(d)), it might be best not to authorize the PTO to charge additional claim fees, except possibly when dealing with amendments after final action.

- 37 CFR 1.16(e) (surcharge for filing the basic filing fee and/or declaration on a date later than the filing date of the application)

WARNING: While 37 CFR 1.17(a), (b), (c), and (d) deal with extensions of time under 1.136(a) this authorization should be made only with the knowledge that: "Submission of the

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appropriate extension fee under 37 C.F.R. 1.136(a) is to no avail <u>unless</u> a request or petition for extension is filed." (Emphasis added). Notice of November 5, 1985 (1060 O.G. 27).						
	37 CFR 1.18 (issue fee at or before mage) 37 CFR 1.311(b))	ailing of Notice of Allowance, pursuant to				
the mailing of	NOTE: Where an authorization to charge the issue fee to a deposit account has been filed before the mailing of a Notice of Allowance, the issue fee will be automatically charged to the deposit account at the time of mailing the notice of allowance. 37 CFR 1.311(b).					
NOTE: 37 CFR 1.28(b) requires "Notification of any change in loss of entitlement to small entity status must be filed in the application prior to paying, or at the time of payingissue fee." From the wording of 37 CFR 1.28(b): (a) notification of change of status must be made even if the fee is paid as "other than a small entity" and (b) no notification is required if the change is to another small entity.						
16. Instru	uctions As To Overpayment					
\boxtimes	credit Account No. 501210					
	refund					
	Re	spectfully submitted,				
	ВЕ	ROUSE McDOWELL				
M	arch 25,0004					
Date	Da	niel A. Thomson, Esq.				
		g. No. 43,189 5 S. Main Street				
Telephone No	· ,	ite #500				
Fax No.:	(330) 253-8601 Ak	ron, Ohio 44308-1471				
	Incorporation by reference of added p	ages				

Check the following item if the application in this transmittal claims the benefit of prior U.S.

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application(s) (including an international application entering the U.S. stage as a continuation, divisional or C-I-P application) and complete and attach the ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION(S) CLAIMED

	Plus Added Pages For New Application Transmittal Where Benefit Application(s) Claimed	
	r-pp-nounces(o) commod	Number of pages added
	Plus Added Pages For Papers Referred To In item 4	above
		Number of pages added
	Plus "Assignment Cover Letter Accompanying New	v Application"
		Number of pages added
Statem	nent Where No Further Pages Added	
	(If no further pages form a part of this Transmittal t this page and check the following item)	hen end this Transmittal with
\boxtimes	This transmittal ends with this page.	

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